

PLATERONICS PROCESSING

Minimum Plating Charges (effective 3/1/2023)

<u>Process</u>	<u>Specification</u>	<u>Minimum</u>
Sulfuric Anodize (non-dyed)	MII-A-8625 Ty II, CI 1	\$ 155.00
Sulfuric Anodize (dyed or dichromate seal)	MII-A-8625 Ty II, CI 2	\$ 165.00
Hard Anodize (non-dyed)	MII-A-8625 Ty III, CI 1	\$ 155.00
Hard Anodize (dyed)	MIL-A-8625 Ty III, CI 2	\$ 190.00
Hard Anodize (dyed or non-dyed with teflon coating)	MIL-A-8625 Ty III, CI 1	\$ 230.00
Chemical Film (Yellow)	MIL-C-5541 CI 1A or 3	\$ 145.00
Chemical Film (Clear, RoHS compliant)	MIL-DTL-5541 Ty II	\$ 160.00
Clean, Etch, Strip, or Abrasive Blast		\$ 135.00
Bright Dip		\$ 130.00
Passivation	QQ-P-35 or Equivalent	\$ 145.00
Copper	MIL-C-14550	\$ 175.00
Copper (Heavy Buildup)	AMS 2418 Ty II	\$ 205.00
Tin (Bright)	ASTM B545/MIL-T-10727 Ty	\$ 165.00
Zinc (w/chromate or w/o chromate)	ASTM-B633 Ty I, II, III	\$ 160.00
Zinc (w/ black chromate)	ASTM-B633 Ty II	\$ 175.00
Electroless Nickel	MIL-C-26074 CI 1	\$ 170.00
Electroless Nickel	CI 3,4	\$ 190.00
Electroless Nickel	CI 2	\$ 245.00
Bright Nickel	QQ-N-290	\$ 160.00
Silver	QQ-S-365 Ty 1,2	\$ 280.00
Gold	MIL-G(DTL)-45204 Ty II, II, II	\$ 450.00
Mask		\$ 95.00
Bake (stress and embrittlement relief)	(over 12-24 hrs)	\$ 180.00
Bake (stress and embrittlement relief)	(over 4-12 hrs)	\$ 155.00
Bake (stress and embrittlement relief)	(under 4 hrs)	\$ 120.00
Stripping (most metals and substrates)		\$ 155.00

* If multiple processes or multiple line items are used, the minimum lot charges of each of the processes added together or each line item, respectively will apply. Minimum lot charge covers the first thirty minutes of work. Additional time will be billed using the hourly rates of processes involved.

Information that is necessary in processing parts include: Applicable Specification(s), alloy and temper or Condition of material, thickness of plating required, close tolerances, critical areas to be free of rack marks, masking requirements. Please provide drawing whenever possible. Several items may be mixed to meet a single minimum lot charge by meeting the following criteria: The items must be of the same material and of similar configuration. They must be plated using the same process requirements

* Environmental Fee of 8% will be added to each invoice.

* Credit Card Processing fee of 3% will be added to the invoice if the payments are made by credit card.